



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3428-1
Job Sheet 186011



Part No: D3428-1

Job Qty: 12 ea

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/18

Job Tracking No:

Due Date: 11/16/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP: A 05.08.10 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		11/16/18	0.00	0.00	Purchasing		NOV 14 2018
110	Packaging	12 pcs		11/16/18	0.00	0.00	Packaging2		NOV 14 2018
120	QC	12 pcs		11/16/18	0.00	0.00	QC6		AT 18/11/18
130	Packaging	12 pcs		11/16/18	0.00	0.00	Packaging3-1	51034	NOV 22 2018
140	QC21-SA	12 Ea		11/16/18	0.00	0.00	QC21		NOV 22 2018

Part Op 100 - Issue P/O: 041659 Manufacture as per Dwg D3428 using 3M 7mil masking film #8522CP or Avery IPM
Descriptions: #2031 Possible Supplier: Studio Lettrage

110 - Ensure material release note is attached

130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 2019/11/14 ***

DAS
21
9-89

NOV 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3428-1P	Placard D3428-1	12 pcs (1 ea)	100-Purchasing	5127932
	CC x 12			NOV 08 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3428-1P	12	0	0

Part Specifications

Specifications could not be found.

Plex 11/8/18 9:24 AM dart.lavoie.chantal



Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S127933



Placard

PART NO: D3428-1
Serial No/Batch: S127933

Revision:

Operation:

Change No:

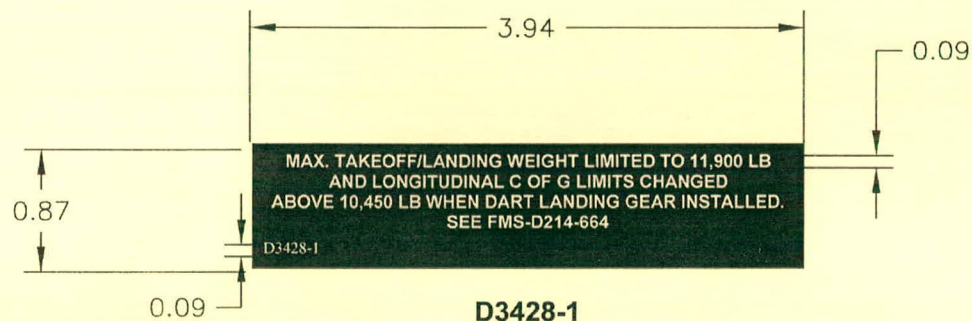
Purchasing

Mfg Date: 11/14/18

Job No: 186011



DESIGN	DRAWN BY	DART AEROSPACE LTD	
PH	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
<i>[Signature]</i>	<i>[Signature]</i>	D3428	SHEET 1 OF 1
DATE	TITLE	SCALE	
05.06.07	PLACARD	1:1	
A	05.06.07	NEW ISSUE	



RELEASED
05.06.07 *[Signature]*



- 1) MATERIAL: WHITE LETTERS ON BLACK ADHESIVE BACK
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP
OR AVERY IPM #2031
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED.

Copyright © 2005 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041659**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041659
PO Date: 11/8/18
Due Date: 11/15/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	185979	D2269P			Placard : Various STC's As per Dwg D2269 Rev. B	Firmed -		11/15/18	6 pcs	0 pcs	6 pcs	\$13.33333300/pcs	\$80.00
								6 X NOV 14 2018					
②	186007	D3721-1P			Decal	Firmed -		11/15/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
								6 X NOV 14 2018					
③	186011	D3428-1P			Placard D3428-1 : Various STC's As Per Dwg. D3428 Rev. A	Firmed -		11/15/18	12 pcs	0 pcs	12 pcs	\$6.66666/pcs	\$80.00
								12 X NOV 14 2018				DAS 61 9-89	
④	186012	D3671-1P			Placard D3671-1 : Various STC's As Per Dwg D3671 Rev. A	Firmed -		11/15/18	12 pcs	0 pcs	12 pcs	\$6.66666/pcs	\$80.00
								12 X NOV 14 2018					
⑤	186013	D4085-3P			Placard, Instructions D4085-3 : Various STC's As Per Dwg D4085 Rev.C	Firmed -		11/15/18	6 pcs	0 pcs	6 pcs	\$13.33333300/pcs	\$80.00
								6 X NOV 14 2018					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041659**

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	186014	D5079-1P			Placard, EAPS : Various STC's As Per Dwg D5079 Rev. B	Firmed	-	11/15/18	12 pcs	0 pcs	12 pcs	\$6.666666670/pcs	\$80.00

12x NOV 14 2018

Grand Total: \$480.00

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST-ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A016 PERSONNEL QUALIFICATION

A018 ELECTRICAL EQUIPMENT

A025 CERTIFICATE OF CONFORMANCE

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

MAINTAIN DOCUMENTS ONLY FOR 15 YEARS.

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

revised pricing

CT. [Signature]

Plex 11/12/18 8:18 AM dart.tsimiklis.chrisoula

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47165
Date: 11/14/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
6 ✓	D2269P. ✓	13.3333		13.3333	80.00
6 ✓	D3721-1P. ✓	13.3333		13.3333	80.00
12 ✓	D3428-1P. ✓	6.6667		6.6667	80.00
12 ✓	D3671-1P. ✓	6.6667		6.6667	80.00
6 ✓	D4085-3P. ✓	13.3333		13.3333	80.00
12 ✓	D5079-1P. ✓	6.6667		6.6667	80.00
	PO# 041659 ✓				
	Attn: Chrisoula				
	Subtotal:				480.00
	H - HST				
	HST				62.40
Thank you for your business / Merci de faire affaire avec nous					

Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	542.40
Comment: WO24051			Amount Paid	0.00
Sold By:			Amount Owing	542.40

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

041659 ✓

Packing Slip#

W024051

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name): D2269P, D3721-1P, D3428-1P,
D3671-1P, D4685-3P, D5079-1P.

Quantity: 6, 6, 12,
12, 6, 12 ✓

DAS
61
9-89

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: NOV 14, 2019

Authority:

3m

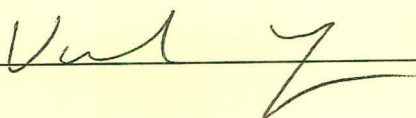
Approval:

Valerie Young

Date: (yyyy/mm/dd)

2018/11/14

Signature:



Title:

Office Admin.

